ABSTRACT OF THE DISCLOSURE

Alkoxylated carboxylic acid esters are made by a process which comprises reacting a carboxylic acid ester with an alkylene oxide having from 2 to 4 carbon atoms in the presence of a catalyst wherein the catalyst is a mixture comprised of a sodium and a potassium salt selected from the group consisting of hydroxides, oxides, carbonates, alcoholates and carboxylates wherein the weight ratio of the sodium to the potassium salt is from about 20:1 to about 1:20.